



VR TRAY OUTGASSING STATIC HEADSPACE

Technical Datasheet

METHOD SUMMARY

Static Headspace Analysis (outgassing) is performed by subjecting the Gel sample in a sealed container to a controlled temperature for a fixed period of time. This procedure drives volatile compounds from the sample matrix into the atmosphere above the sample, called the headspace. This procedure is commonly referred to as outgassing. The volatile components are then injected onto the Gas Chromatograph (GC), where they are separated until subsequent analysis by Mass Spectrometry (MS).

TEST STANDARD

IDEMA Microcontamination Standard M8-98

Determination of Volatile Organic Compounds (VOC) by Static Headspace GC/MS

TEST METHOD AND RESULTS

The Gel-Pak Vacuum Release Tray with X4 Gel film was tested in a sealed glass headspace vial at 28°C for 24 hours. The volatile and semi-volatile components were then analyzed by Gas Chromatography/Mass Spectrometry. The results are summarized as follows:

Component Detected	Detection Time	VOC	
		Total VR tray	DGL Film Component
Butene or Cyclobutane	0.65 minutes	0.04 µg/g	0.0 µg/g
Isopropyl Alcohol	0.91 minutes	0.01 µg/g	1.92 µg/g
Trimethylsilanol	1.31 minutes	0.07 µg/g	0.0 µg/g
Xylene	9.15 minutes	0.02 µg/g	0.0 µg/g

The outgassed components detected were Isopropyl Alcohol (IPA), Trimethylsilanol, Butane or Cyclobutane, and Xylene, all of which had detection times of less than 10 minutes. Components that are detected within the first 12 minutes are considered volatile. Those detected after 12 minutes are considered semi-volatile and may not completely volatilize.

RESULTS SUMMARY

Static Headspace Analysis revealed that only Isopropyl Alcohol was outgassed from the DGL "Process B" Gel film material that is in contact with customer parts. Trimethylsilanol and small

GEL-PAK

31398 Huntwood Avenue, Hayward, CA 94544

Toll-Free 888-621-4147 Phone 510-576-2220 Fax 510-576-2282

Website www.gelpak.com

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fractions of Isopropyl Alcohol, Butane or Cyclobutane, and Xylene were outgassed from the Gel-Pak vacuum release tray.

Analysis performed by Charles Evans & Associates, independent laboratory.